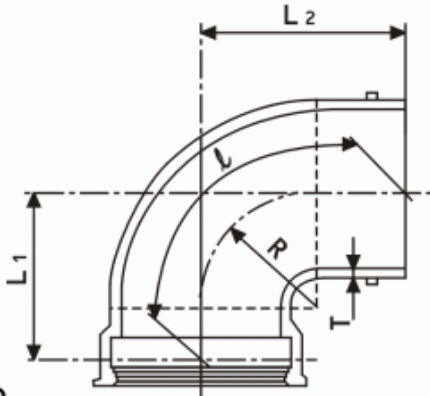
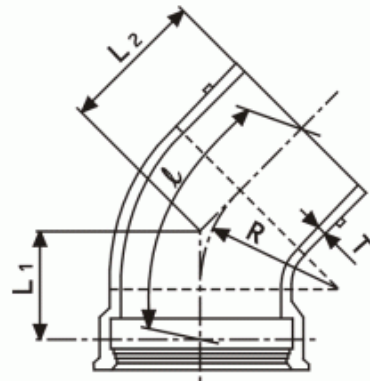




Type U Bend



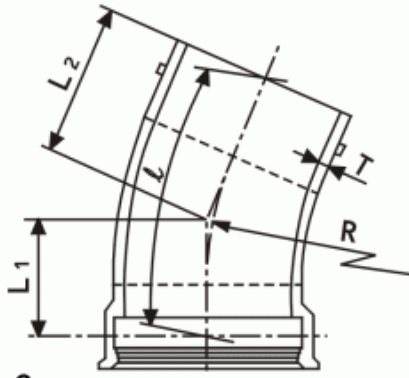
■ 90°



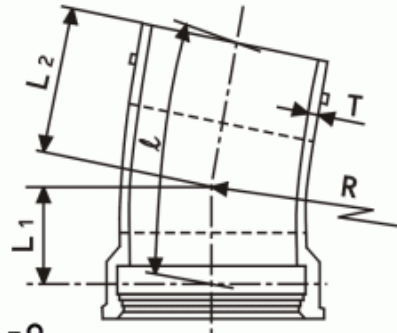
■ 45°

Unit: mm

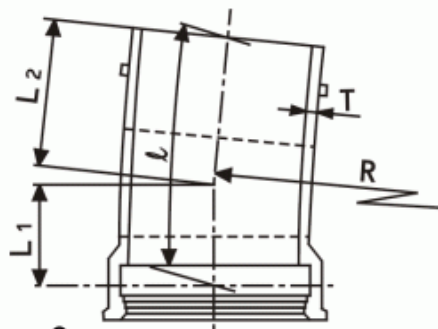
Nominal size	Thickness	90°					45°				
		Dimensions			Length	Weight	Dimensions			Length	Weight
D	T	R	L ₁	L ₂	l	(kg)	R	L ₁	L ₂	l	(kg)
700	17.0	900	1080	1200	1893	635	1500	801	821	1558	543
800	18.0	1000	1183	1300	2054	823	1700	887	904	1717	712
900	19.0	1100	1285	1400	2213	1030	1900	972	987	1877	903
1000	20.0	1150	1336	1450	2293	1240	2100	1056	1090	2056	1140
1100	21.0	1200	1390	1500	2375	1480	2300	1143	1173	2216	1400
1200	22.0	1200	1392	1500	2377	1690	2300	1144	1173	2218	1590
1350	24.0	1200	1395	1500	2380	2070	2300	1148	1173	2222	1960
1500	26.0	1200	1399	1500	2384	2490	2300	1151	1173	2225	2350
1600	27.5	1200	1417	1550	2452	2890	1500	839	871	1645	2080
1650	28.0	1200	1419	1550	2454	3040	1500	840	871	1647	2190
1800	30.0	1250	1472	1600	2536	3630	1500	844	871	1651	2540
2000	32.0	-	-	-	-	-	1500	849	871	1656	3050
2100	33.0	-	-	-	-	-	1700	934	954	1818	3560
2200	34.0	-	-	-	-	-	1700	935	954	1816	3850
2400	36.0	-	-	-	-	-	1700	940	954	1821	4460
2600	37.5	-	-	-	-	-	1740	1030	1030	1985	5740



■ 22.5°



■ 11.25°



■ 5.625°

Unit: mm

Nominal size	Thickness	22 $\frac{1}{2}$ °					11 $\frac{1}{4}$ °					5 $\frac{5}{8}$ °				
		Dimensions			Length	Weight	Dimensions			Length	Weight	Dimensions			Length	Weight
D	T	R	L ₁	L ₂	l	(kg)	R	L ₁	L ₂	l	(kg)	R	L ₁	L ₂	l	(kg)
700	17.0	3000	776	797	1558	543	6000	770	791	1558	543	12000	769	790	1558	543
800	18.0	3400	859	876	1718	712	6000	774	791	1561	660	12000	772	790	1561	660
900	19.0	3800	941	956	1877	903	6000	776	791	1563	779	12000	774	790	1563	779
1000	20.0	4200	1022	1055	2056	1140	6000	777	811	1585	919	12000	776	810	1585	919
1100	21.0	4500	1085	1115	2177	1380	6000	781	811	1588	1070	12000	779	810	1588	1070
1200	22.0	4500	1087	1115	2179	1570	6000	783	811	1590	1210	12000	781	810	1590	1210
1350	24.0	4500	1090	1115	2182	1930	6000	786	811	1593	1490	12000	785	810	1593	1490
1500	26.0	4500	1094	1115	2186	2320	6000	789	811	1597	1790	12000	788	810	1597	1790
1600	27.5	3000	814	847	1645	2080	6000	808	841	1645	2080	12000	807	840	1645	2080
1650	28.0	3000	816	847	1647	2190	6000	810	841	1647	2190	12000	808	840	1647	2190
1800	30.0	3000	819	847	1651	2540	6000	813	841	1651	2540	12000	812	840	1651	2540
2000	32.0	3000	824	847	1656	3050	6000	819	841	1656	3050	12000	817	840	1656	3050
2100	33.0	3400	906	926	1815	3560	6000	820	841	1657	3310	12000	819	840	1657	3310
2200	34.0	3400	907	926	1816	3850	6000	822	841	1659	3580	12000	821	840	1659	3580
2400	36.0	3400	913	926	1821	4460	6000	827	841	1664	4160	12000	826	840	1664	4160
2600	37.5	3640	1030	1030	2041	5860	3640	670	670	1338	4290	7280	670	670	1339	4300